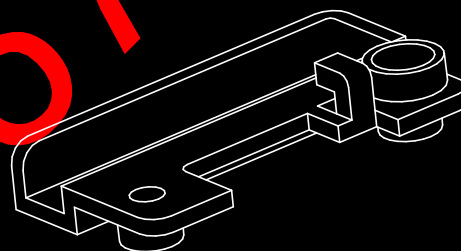
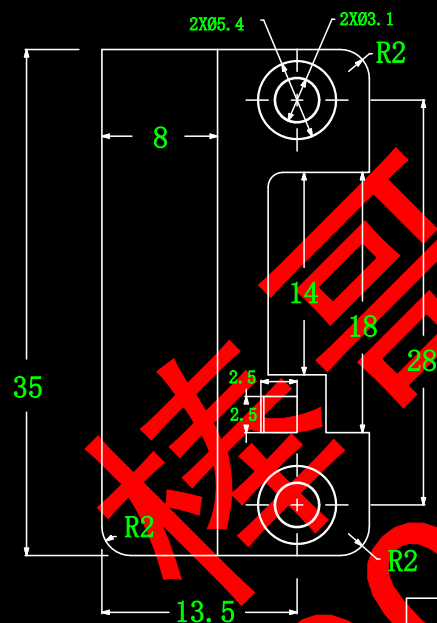
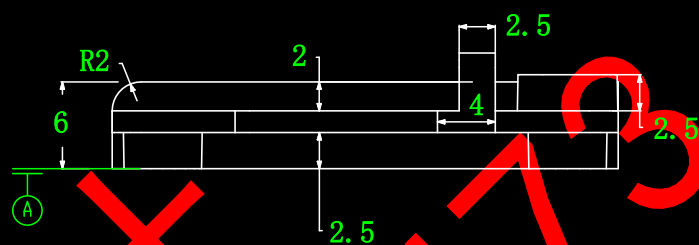


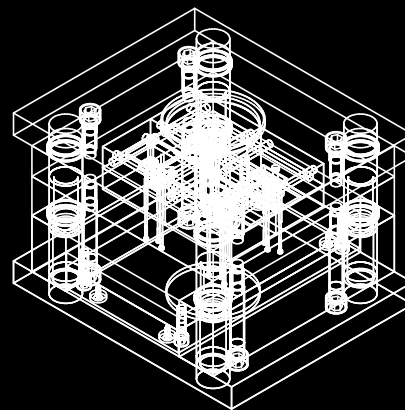
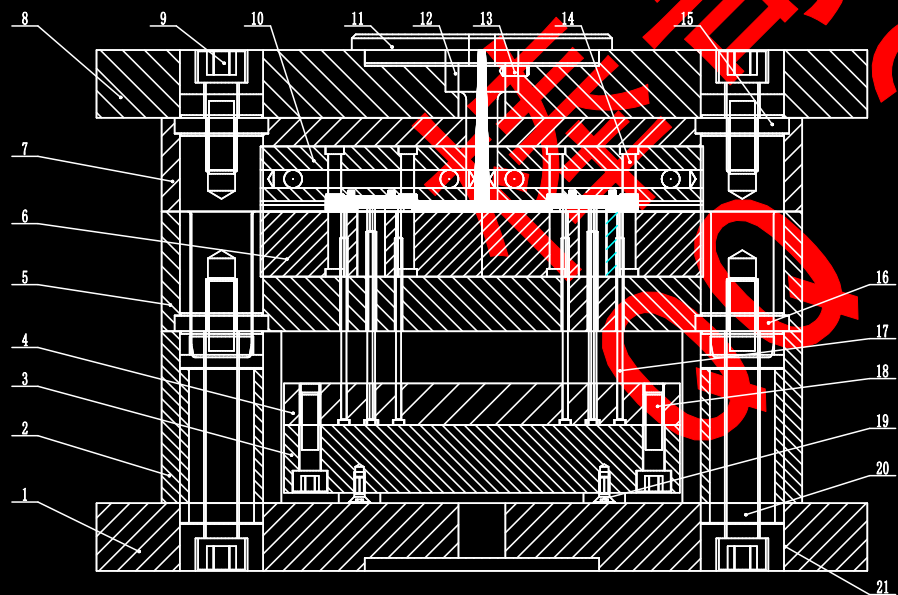
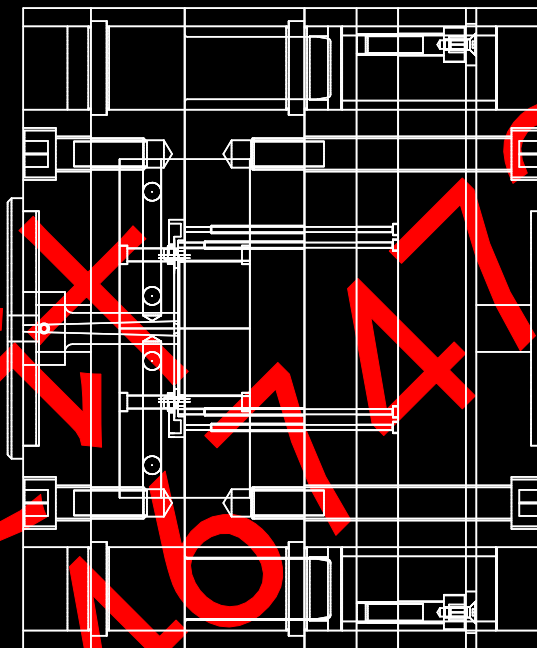
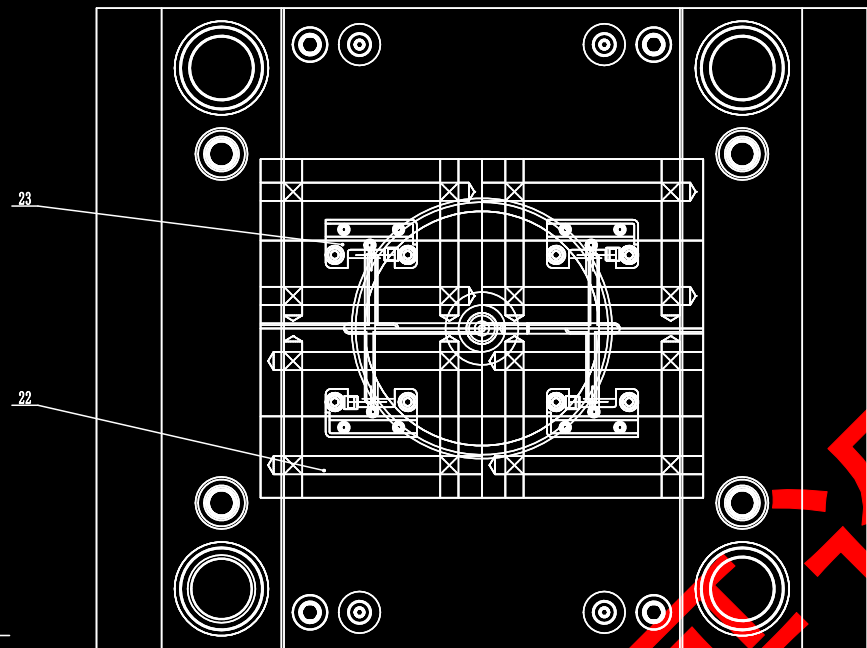
Technical drawing of a stepped shaft with dimensions in mm. The shaft has a total length of 18.5 mm. It features a central section with a diameter of 6 mm and a length of 4.5 mm. To the left of this section is a larger diameter section with a length of 1.5 mm. To the right is a series of steps with diameters of 5 mm, 4 mm, and 4.3 mm. The distance from the left end to the start of the 6 mm section is 8 mm. The distance from the end of the 6 mm section to the start of the 5 mm section is 5 mm. The distance from the end of the 5 mm section to the start of the 4 mm section is 8 mm. The distance from the end of the 4 mm section to the end of the shaft is 5.4 mm. A fillet with a radius R1 is shown at the transition between the 4 mm and 4.3 mm sections.



标记	处数	更改文件号	签 字	日期		
设 计						
			日 期			

图 样 标 记			重 量	比 例
				1:1
共 张			第	张

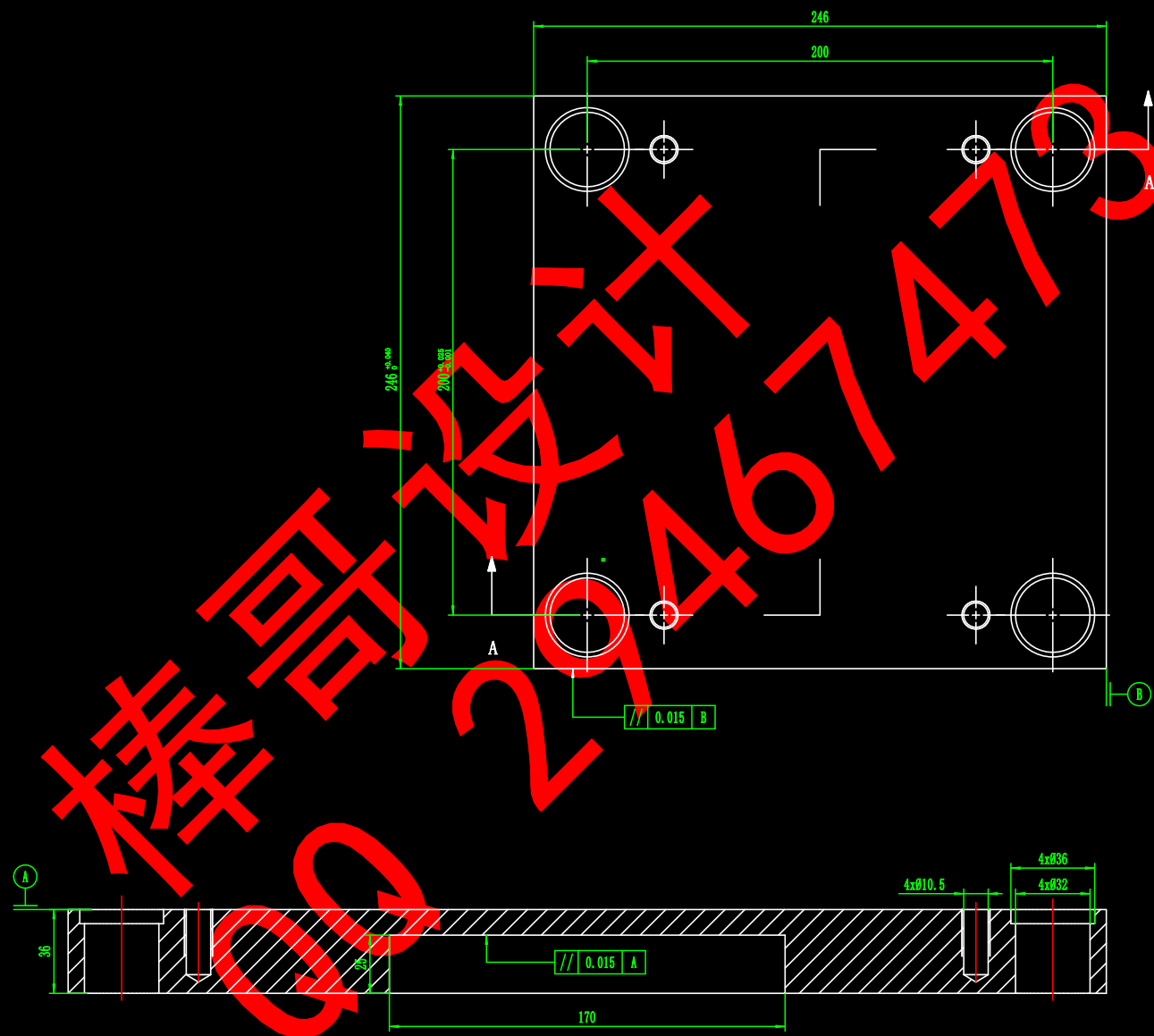
A1-装配图



23	塑件	4
22	冷却水管	12
21	导柱	4
20	固定螺钉	4
19	螺钉	4
18	螺钉	4
17	顶针	12
16	导套	4
15	导柱	4
14	镶件	12
13	忌嘴固定销	1
12	挤嘴	1
11	浇口套	1
10	型腔	4
9	螺钉	4
8	动模座板	1
7	型腔固定板	1
6	型芯	4
5	型芯固定板	1
4	顶针板	1
3	推板	1
2	垫板	2
1	定模座板	1
序号	名称	数量

设计	审核	工艺	制图	日期	图样标记	数量	比例
							1:1
日期	共	张	第	张			

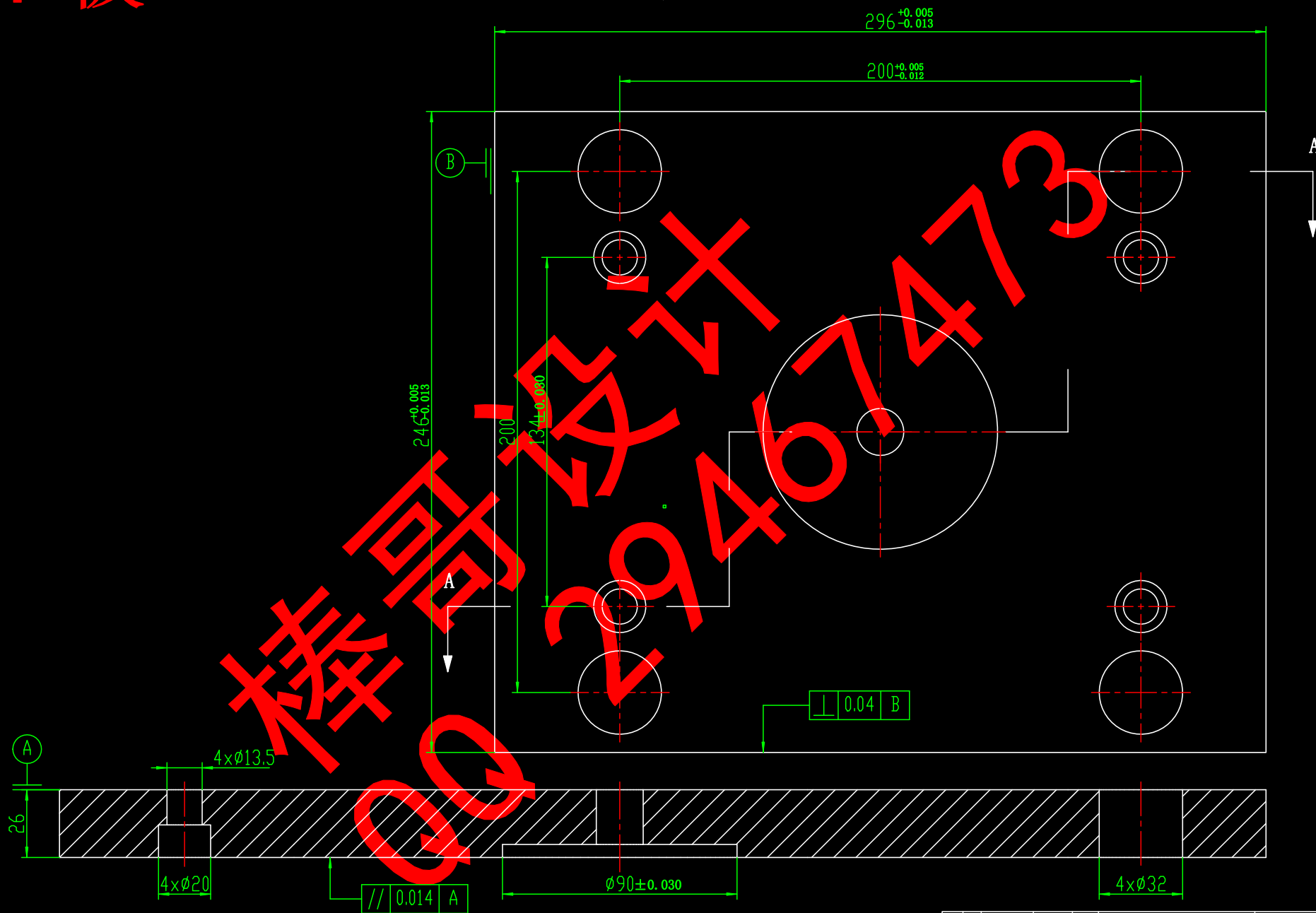
A1-A板



设计	审核	制图	日期	比例	1:1
设计	审核	制图	日期	比例	1:1
设计	审核	制图	日期	比例	1:1
设计	审核	制图	日期	比例	1:1

[illegible]

A2-F板



SECTION A-A

标记	数量	更改文件名	签字	日期	图样标记	重量	比例
设计							1:1
					共张	第张	

Technical drawing of a mechanical part, likely a bracket or support, showing dimensions and a large red watermark.

Dimensions:

- Overall width: $246^{+0.005}_{-0.013}$
- Overall height: $134^{+0.000}_{-0.000}$
- Internal height: 200
- Radius: $R10$
- Small hole diameter: $4 \times \phi 13.5$
- Surface finish: 0.04 (Ra)

Features:

- Four small holes (4x $\phi 13.5$) arranged in a 2x2 pattern.
- A large circular feature with a radius of $R10$.
- A small hole with a diameter of $\phi 10$.
- A surface finish requirement of 0.04 (Ra) on the bottom surface.

Watermark: A large red watermark is overlaid diagonally across the drawing, reading "机械制图" (Mechanical Drawing) and "202407173" (Date/ID).

[illegible]

Technical drawing of a mechanical part, showing a top view and a cross-section.

Top View Dimensions:

- Overall width: 210
- Overall height: 105
- Inner width: 210
- Inner height: 38
- Central hole diameter: 12x22.2
- Four corner holes diameter: 4

Cross-section Dimensions:

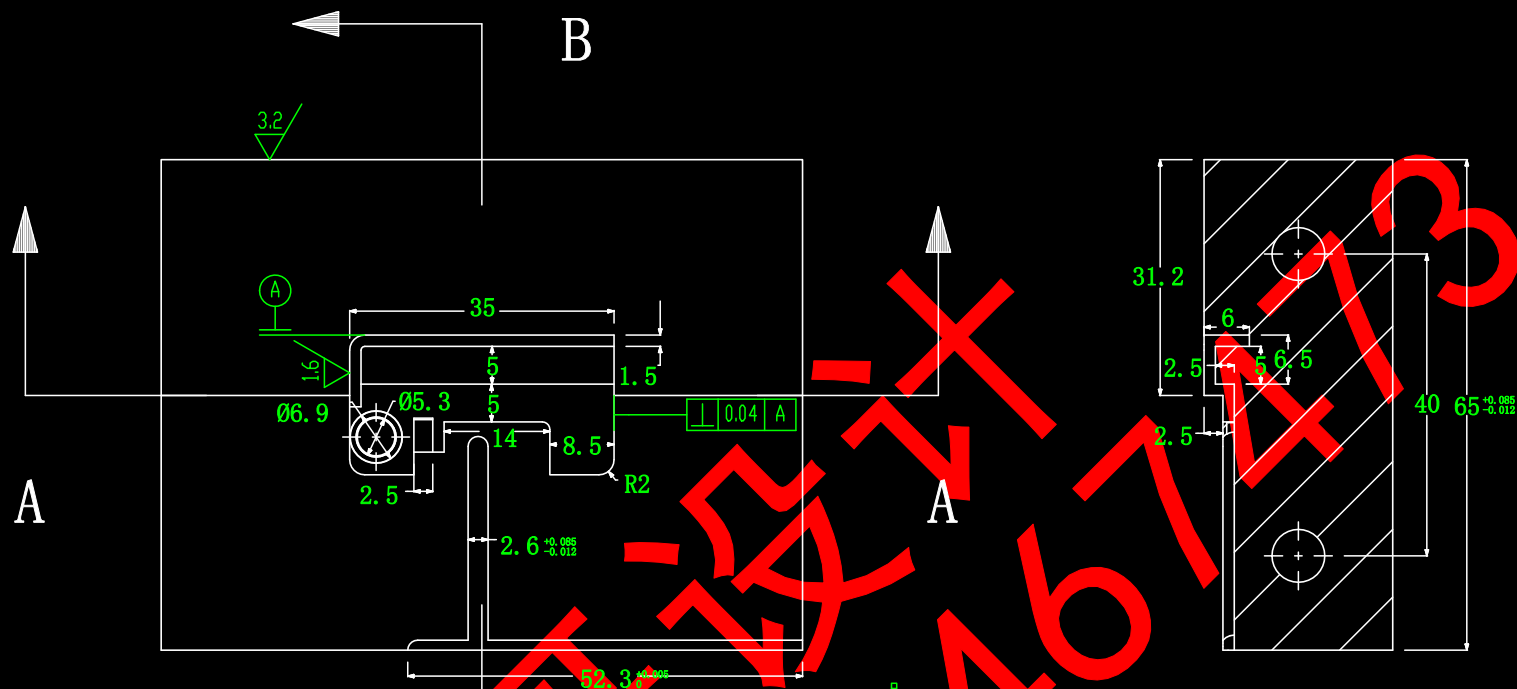
- Thickness: 4
- Central hole diameter: 12x22.2

A large red watermark "29461473" is overlaid on the drawing.

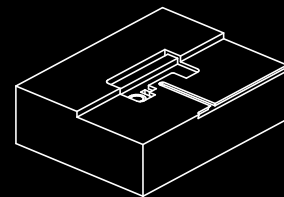
[illegible]

标记	处数	更改文件名	签 字	日 期			
设 计					图 样 标 记	重 量	比 例
							1:1
					共 张	第 张	

A3-型芯

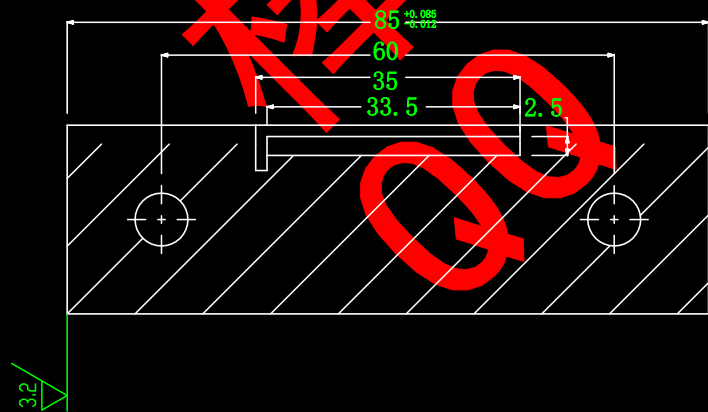


SECTION B-B



技术要求

- 1 热处理54~58HRC
- 2 未注倒圆角R0.5



SECTION A-A

标记	处数	更改文件名	签字	日期	图样标记	重量	比例		
设计							1:1		
		日期			共 张	第 张			