

The image shows a technical drawing of a mechanical part, likely a valve or a similar component, with a large red watermark overlaid. The watermark consists of the text 'QQ 29467473' and '技术设计' (Technical Design) in a stylized font.

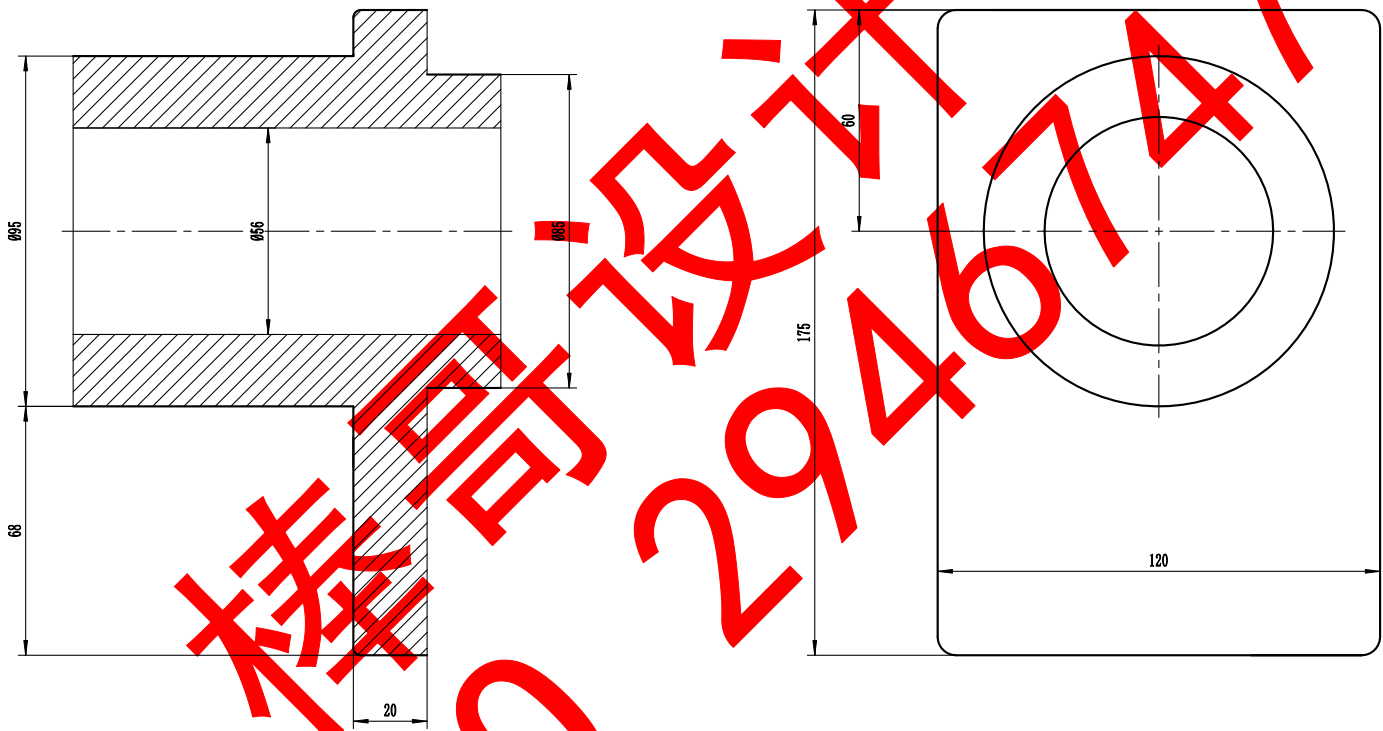
The drawing includes several views:

- Top View (Left):** A cross-sectional view showing the internal structure of the part, including a central cavity and various internal features.
- Front View (Middle):** A view showing the circular face of the part, with a central hole and concentric circles.
- Side View (Right):** A view showing the side profile of the part, including the thickness and internal features.
- Bottom View (Far Right):** A view showing the bottom of the part, which appears to be a circular base.

The drawing is a technical illustration, likely for manufacturing or design purposes. The red watermark is a prominent feature, indicating that the drawing is a technical design document.

毛坯图

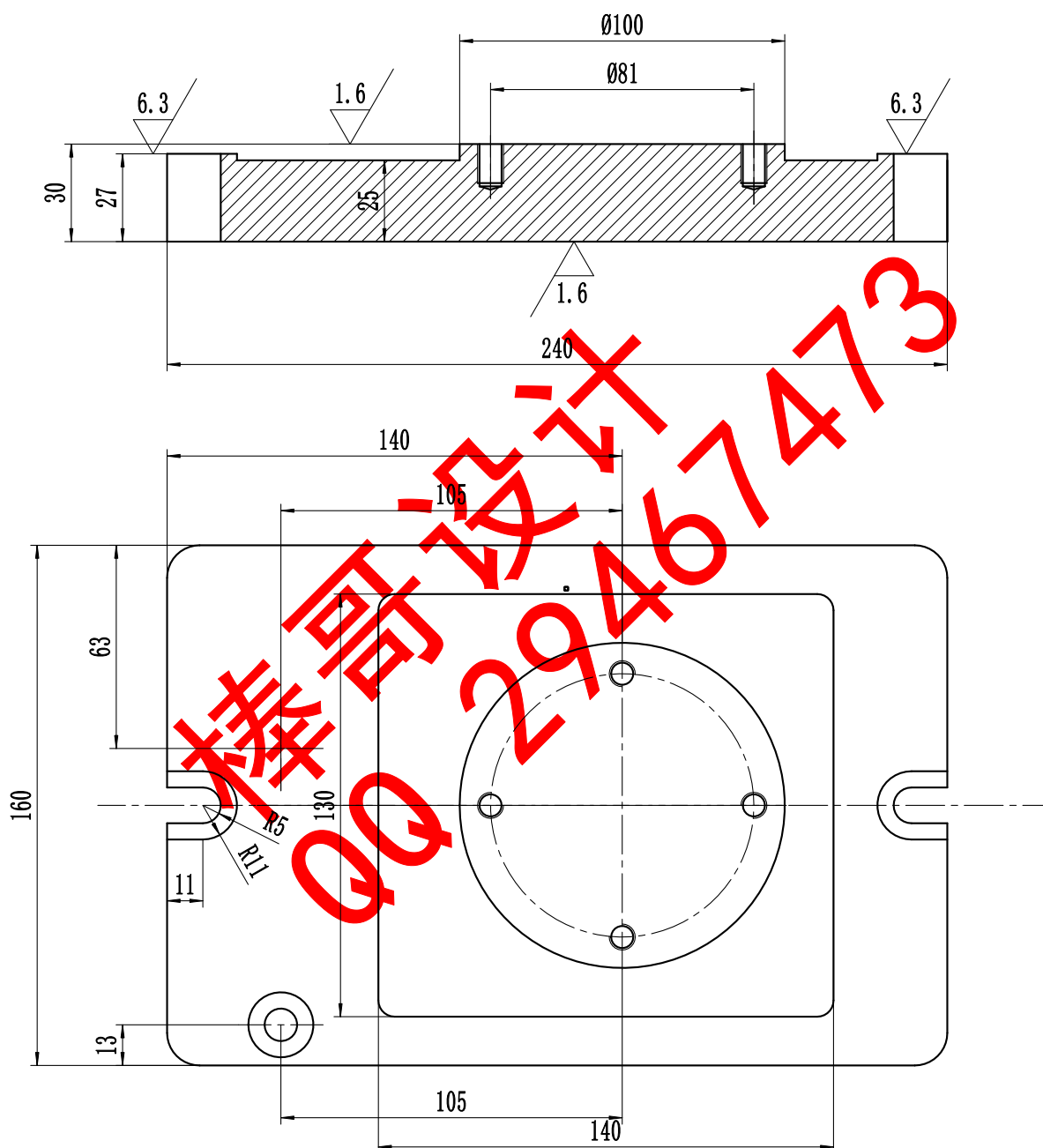
其余√



标记	处数	分区	更改文件号	签名	年、月、日				
设计				标准化		阶段	标记	重量	比例
审核									1:1
工艺			批准			共	张	第	张

11	JB/T 8045.5-1999	轮齿键销 M5×3	3	45钢				
10	JB/T 8045.3-1999	轮齿销 47H7/k6X10H8/k7X26M10	3	45-25mm, T10H; 45-20mm, 20H				
9	JB/T 8045.3-1999	A型轮齿用衬套 A8×10	3	45-25mm, T10H; 45-20mm, 20H				
8	GB/T41-2000	六角螺母-C级 M16	1	钢				
7	JB/T 8008.5-1999	A型轮齿换装圈 A16X50	1	45钢				
6		轮齿套	1	45				
5	JB/T78014.2-1999	B型固定式定位销 DBT7×18	1	T8				
4		轴销	1	45				
3	GB/T70.1-2000	内六角圆柱头螺钉 M8X20	4					
2		定位销轴	1	45				
1		关具体	1	HT200				
序号	代号	名称	数量	材料	单件重量	总计重量	备注	
标记	数量	分 区	更改文件号	签 名	年、月、日			
设计			标准化			阶段标记	重量	比例
审核							1:1	
工艺			批准			共	张	第

其余 ☒



- 1: 铸件表面上不允许有冷隔、裂纹、缩孔和穿透性缺陷及严重的残缺类缺陷(如欠铸、机械损伤等)。
- 2: 铸件应清理干净,不得有毛刺、飞边,非加工表明上的浇冒口应清理与铸件表面齐平。
- 3: 铸件应清除浇冒口、飞刺等。非加工表面上的浇冒口残留量要铲平、磨光,达到表面质量要求。

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