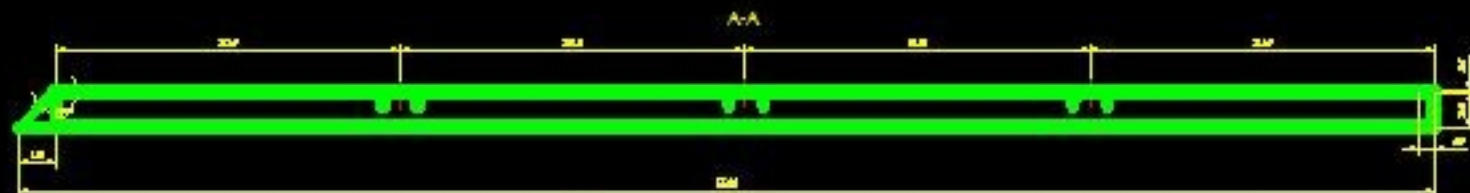


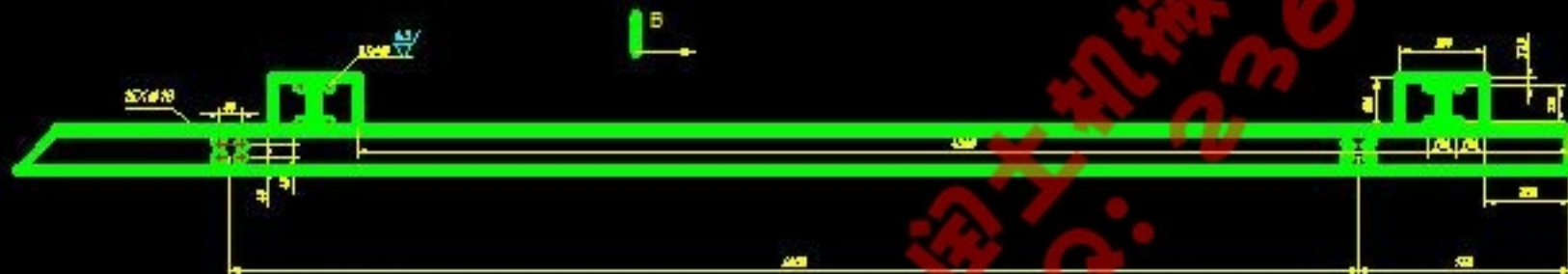
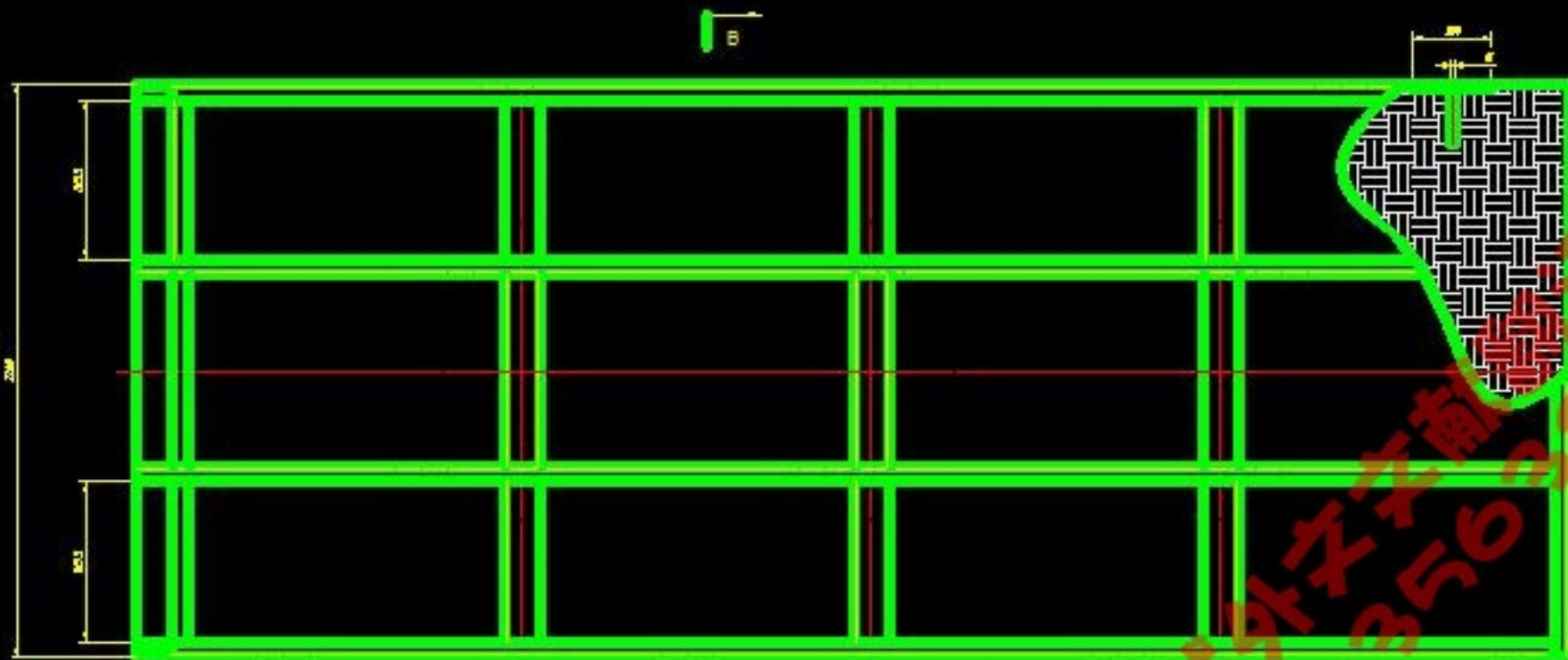
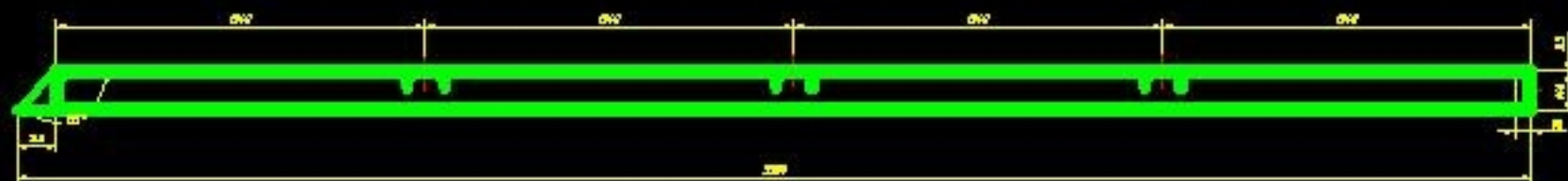
|                                                                                               |                 |                    |          |
|-----------------------------------------------------------------------------------------------|-----------------|--------------------|----------|
|  毕业设计说明书.doc     | 2013/5/19 17:31 | Microsoft Word ... | 1,239 KB |
|  车库总组图 A0.dwg   | 2014/5/11 17:58 | AutoCAD 图形         | 333 KB   |
|  横梁焊接板 A4.dwg  | 2013/9/16 16:03 | AutoCAD 图形         | 84 KB    |
|  后横梁 A3.dwg    | 2013/9/16 16:03 | AutoCAD 图形         | 112 KB   |
|  后支撑柱 A3.dwg   | 2013/9/16 16:03 | AutoCAD 图形         | 80 KB    |
|  开题报告.doc      | 2014/4/1 13:55  | Microsoft Word ... | 49 KB    |
|  买家售后必读.jpg    | 2017/8/16 7:41  | 图片文件(jpg)          | 439 KB   |
|  前横梁 A3.dwg    | 2013/9/16 16:03 | AutoCAD 图形         | 114 KB   |
|  前支撑柱 A3.dwg   | 2013/9/16 16:03 | AutoCAD 图形         | 80 KB    |
|  上载车板 A1.dwg   | 2013/9/16 16:03 | AutoCAD 图形         | 75 KB    |
|  下载车板 A1.dwg   | 2013/9/16 16:03 | AutoCAD 图形         | 93 KB    |
|  相关资料.doc      | 2013/5/18 9:35  | Microsoft Word ... | 3,754 KB |
|  右纵梁 A3.dwg    | 2013/9/16 16:03 | AutoCAD 图形         | 58 KB    |
|  支撑上焊接板 A4.dwg | 2013/9/16 16:03 | AutoCAD 图形         | 64 KB    |
|  支撑柱底座 A4.dwg  | 2013/9/16 16:03 | AutoCAD 图形         | 60 KB    |
|  中间纵梁 A3.dwg   | 2013/9/16 16:03 | AutoCAD 图形         | 57 KB    |
|  左纵梁 A3.dwg    | 2013/9/16 16:03 | AutoCAD 图形         | 57 KB    |

文件夹所含资料



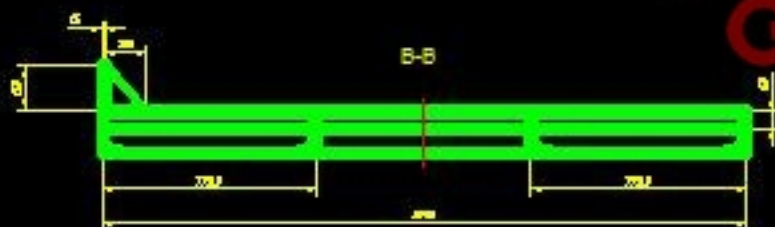
上层载车板

|                                                                                                                                                                                                                                                                                                     |  |  |  |  |  |  |  |  |  |                                                                                                                                                                                                                                                                                                   |  |  |  |  |  |  |  |  |  |        |  |  |  |  |  |  |  |  |  |
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|                                                                                                                                                                                                                                                                                                     |  |  |  |  |  |  |  |  |  | 上层铁丰板                                                                                                                                                                                                                                                                                             |  |  |  |  |  |  |  |  |  | L2002  |  |  |  |  |  |  |  |  |  |
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- 注:
1. 载车板上层为3.5mm钢板各角焊按中  
脚。无虚焊。表面平整。
  2. 载车板表面涂防锈漆。
  3. 载车板厚度为14mm钢板制件  
按235-A1焊按而成。
  4. 电焊固定应达25mm后钢板焊于载车  
板上。

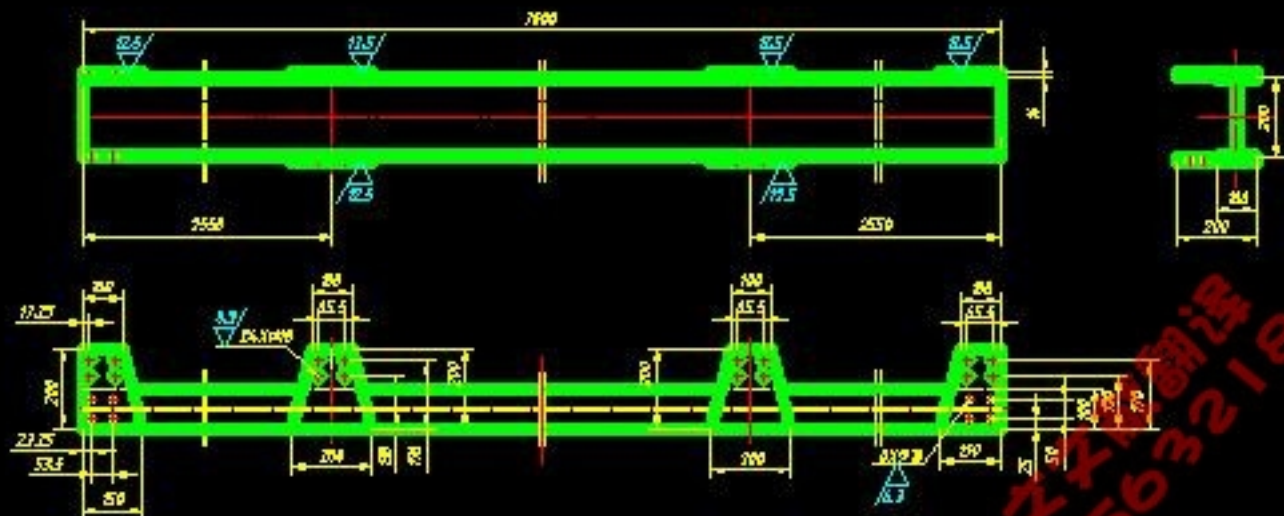
下层载车板



| 下层载车板 |    |    |    |    |    |    |    |    |    | 大样图 |
|-------|----|----|----|----|----|----|----|----|----|-----|
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| 11    | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 |     |
| 21    | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 |     |
| 31    | 32 | 33 | 34 | 35 | 36 | 37 | 38 | 39 | 40 |     |
| 41    | 42 | 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 |     |







注

1. 横梁连接板厚度为 74mm 钢板条规格按国家标准，无虚焊。
2. 横梁表面涂防锈漆。
3. 支腿全为 200 热轧工字钢材料 Q235-A。

前横梁

每套一件

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其余



# 后右支撑柱

1. 上下底面为14mm厚的钢板，无涂层。
2. 支撑柱表面涂防锈漆。
3. 后右支撑柱与后左支撑柱对称。
4. 支撑柱为20#热轧工字钢材料Q235-A

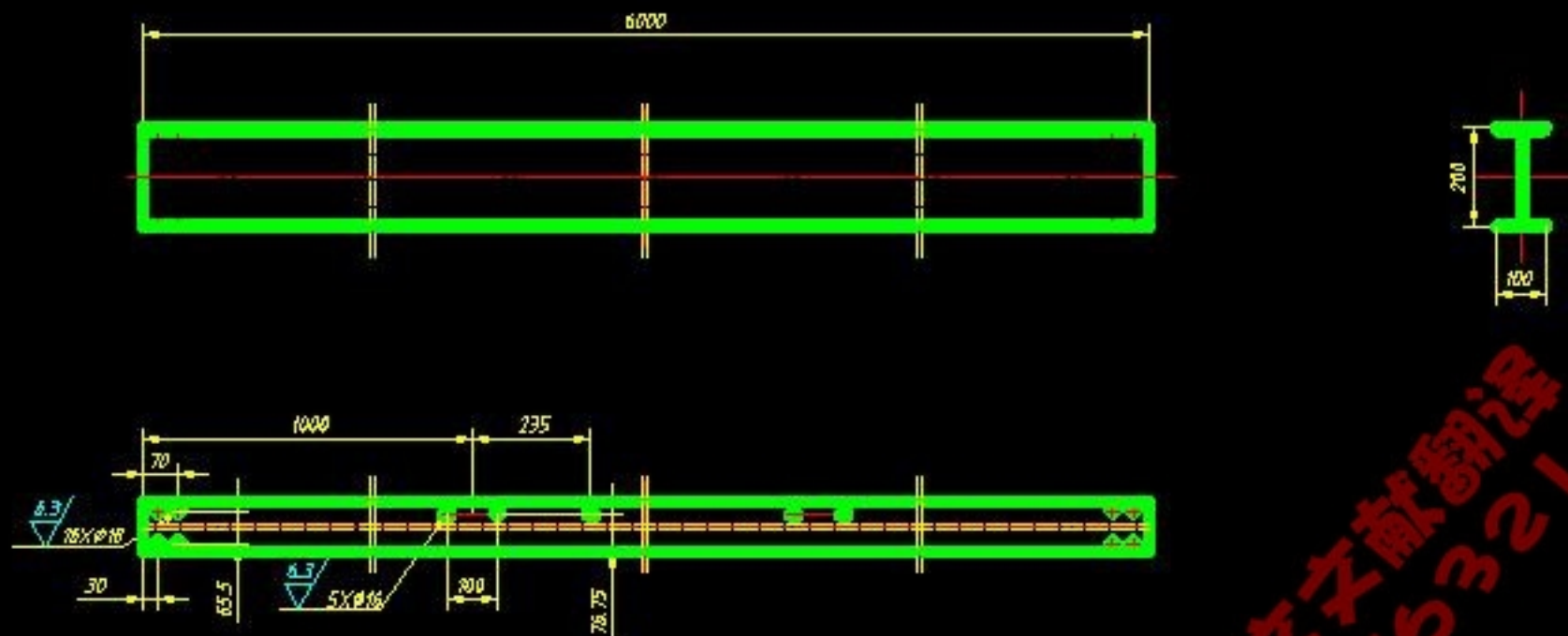
每套一件

|          |        |    |    |
|----------|--------|----|----|
| 材料       | 规格     | 数量 | 单位 |
| 20#热轧工字钢 | Q235-A | 1  | 套  |
| 14mm厚钢板  |        | 2  | 块  |
| 防锈漆      |        | 1  | kg |

后右支撑柱

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注

1.纵梁材料为 $\phi 20$ 热轧工字钢材料为Q235-A.

2.纵梁表面涂防锈漆.

每套一件

左纵梁

|    |     |     |     |     |     |     |    |    |      |  |
|----|-----|-----|-----|-----|-----|-----|----|----|------|--|
|    |     |     |     |     |     | 左纵梁 |    |    | 太湖学院 |  |
| 图号 | 001 | 002 | 003 | 004 | 005 | 数量  | 单位 | 比例 |      |  |
| 设计 | 张强  |     |     |     |     | 审核  | 张强 | 比例 |      |  |
| 制图 | 张强  |     |     |     |     | 校对  | 张强 | 比例 |      |  |
| 审核 |     |     |     |     |     | 签字  |    | 比例 |      |  |
| 工号 |     |     |     |     |     | 签字  |    | 比例 |      |  |

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底座材料为Q235-A，表面抛光便于焊

## 支撑柱上焊接板

|                 |           |    |     |    |     |                    |  |  |  |    |  |                     |  |  |  |  |  |
|-----------------|-----------|----|-----|----|-----|--------------------|--|--|--|----|--|---------------------|--|--|--|--|--|
| <div>太湖学院</div> |           |    |     |    |     | <div>支撑柱上焊接板</div> |  |  |  |    |  | <div>CK-01-01</div> |  |  |  |  |  |
|                 |           |    |     |    |     |                    |  |  |  |    |  |                     |  |  |  |  |  |
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| 标记              | 数量        | 分区 | 材料号 | 姓名 | 年月日 | 阶段标记               |  |  |  | 重量 |  | 比例                  |  |  |  |  |  |
| 设计              | 秦栋        |    | 审核  |    |     | 1                  |  |  |  | 2  |  | 1:5                 |  |  |  |  |  |
| 日期              | 2013.4.27 |    |     |    |     | 3                  |  |  |  | 4  |  |                     |  |  |  |  |  |
| 审核              |           |    |     |    |     | 5                  |  |  |  | 6  |  |                     |  |  |  |  |  |
| 工艺              |           |    | 批准  |    |     | 共                  |  |  |  | 张  |  | 第                   |  |  |  |  |  |

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支撑柱上焊接板

CK-01-01



## 支撑柱底座

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## 支撑柱底座

CK-01-02

