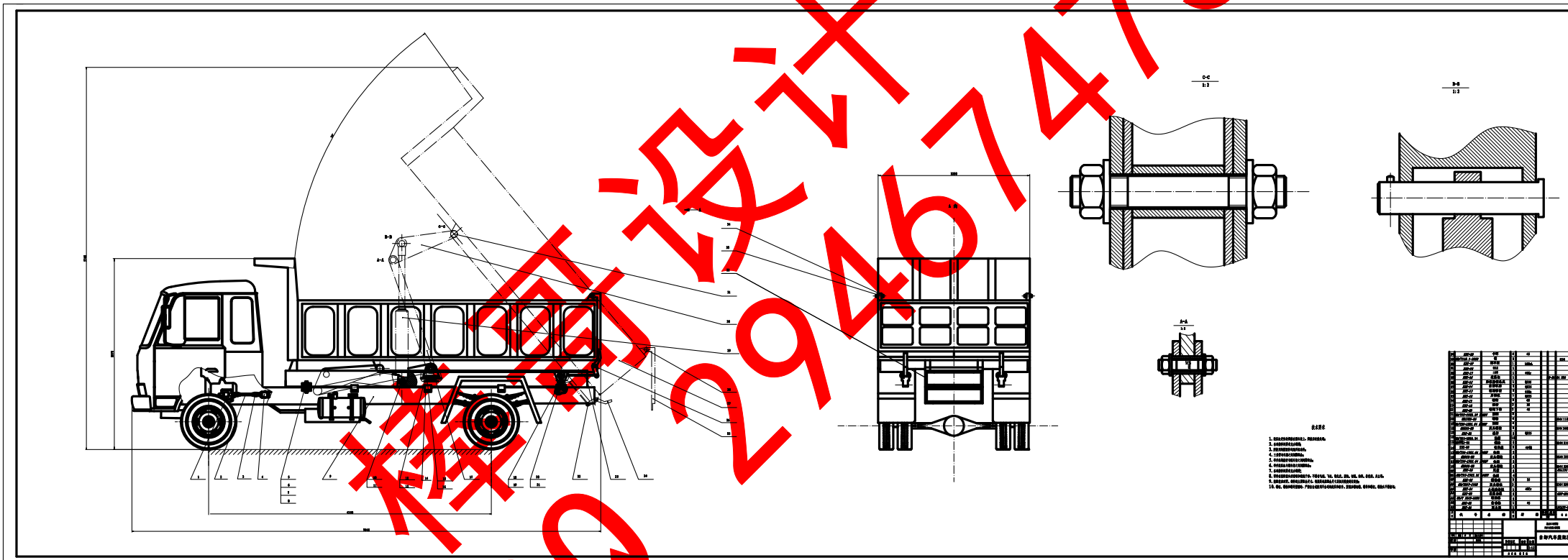
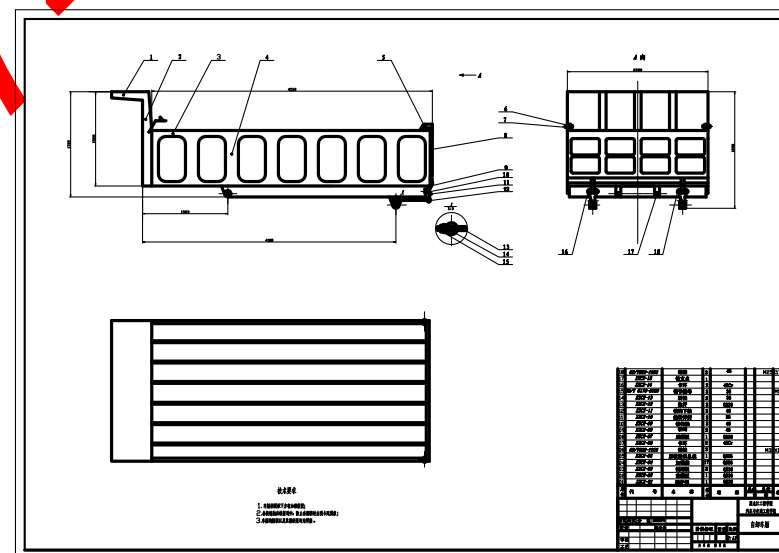
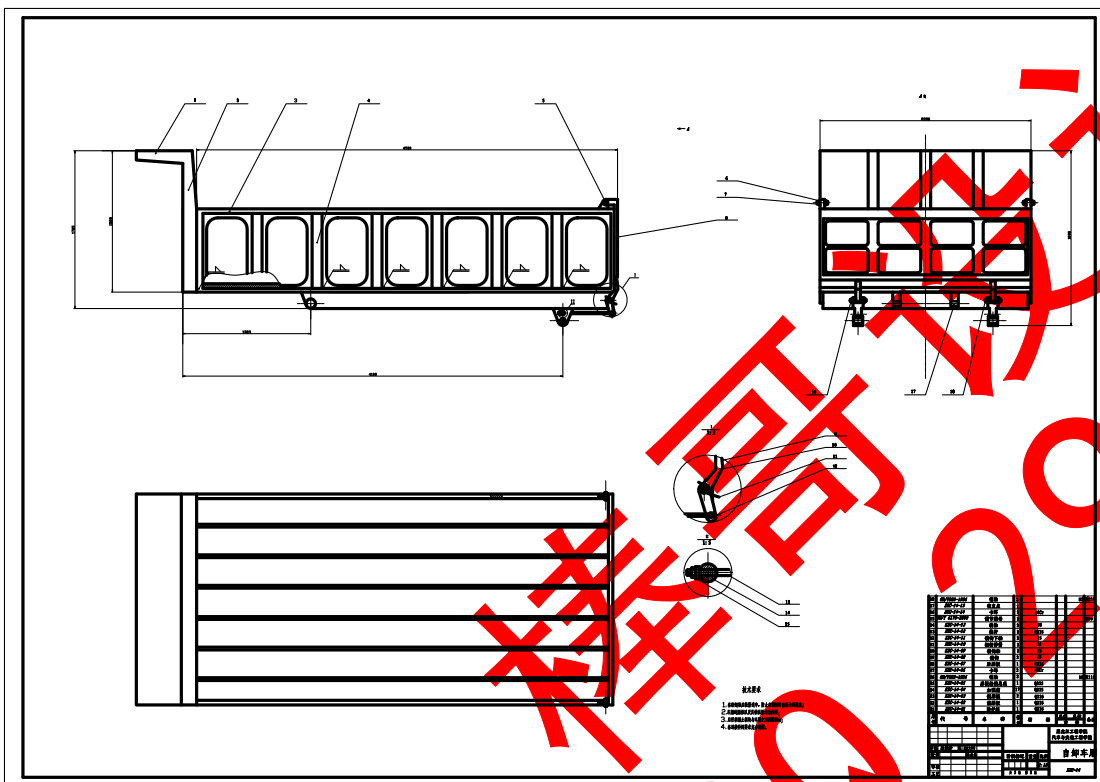


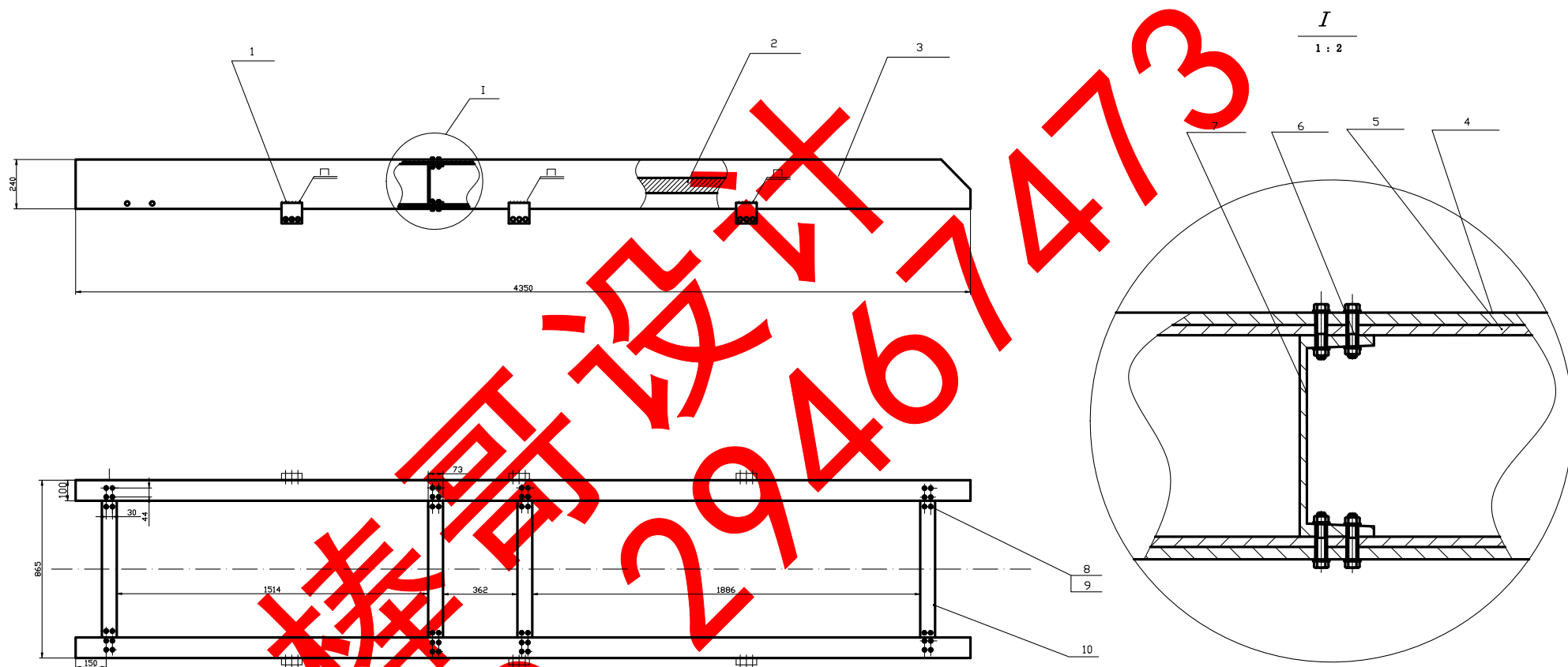
A0[加长]-装配图



A0-车厢



A1-副车架



技术要求

1. 焊接完成后进行时效处理;
2. 表面涂漆;
3. 横梁与纵梁上下翼板连接;
4. 纵梁与加强腹板之间为焊接。

[illegible]

Technical drawing of a mechanical part, likely a shaft or rod, showing front and side views with dimensions and a large red watermark.

Front View (Left):

- Overall length: 1740
- Top surface finish: 6.3
- Top hole: 2x $\phi 48$ $+0.046$ 0
- Bottom hole: 6.3
- Bottom hole diameter: 80

Side View (Right):

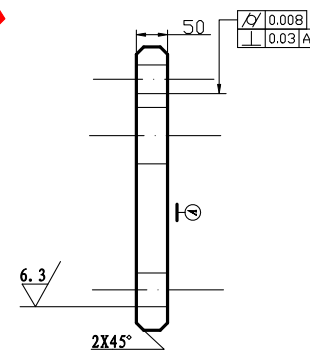
- Overall length: 1870
- Top surface finish: 3.2
- Top hole diameter: 40
- Top hole position: 20
- Bottom hole diameter: 40
- Bottom hole position: 932
- Bottom surface finish: 6.3
- Bottom hole diameter: 6.3
- Bottom hole position: 0.008

Watermark: 294 榫哥设计 (Tughe Design)

技术要求

- | | | | | | | | | |
|----|----|---|---|------|--|-------------|----------------------|--------|
| | | | | | | Q235 | 黑龙江工程学院
汽车与交通工程学院 | |
| | | | | | | | 举升机构连杆 | |
| 标记 | 处数 | 分 | 区 | 更改序号 | | | | |
| 设计 | | | | 标准化 | | 阶段标记 | 重量 | 比例 |
| | | | | | | | | 1:8 |
| 审核 | | | | | | | | ZXC-08 |
| 工艺 | | | | | | 共 5 张 第 5 张 | | |

Technical drawing of a mechanical part (Figure 10-10) showing a cross-section with dimensions and tolerances. The part is a rectangular plate with rounded corners and a central hole. Dimensions include overall width 955, overall height 225, and a central hole diameter of 55. Tolerances are specified for various dimensions and hole diameters. A surface texture symbol is present on the top surface.



1. 调质处理后表面硬度HB=190 ~250;
2. 铸造尺寸精度为IT12;
3. 机械加工未注偏差尺寸处精度为IT12
4. 各部件表面应涂防锈漆。

						Q235	黑龙江工程学院 汽车与交通工程学院			
							举升三角臂			
标记	处数	分	区	更改文件号	签名		年.月.日			
设计				标准化				阶段标记	重量	比例
										1 : 6
审核								ZXC-08		
工艺					批准		共 5 张 第 4 张			