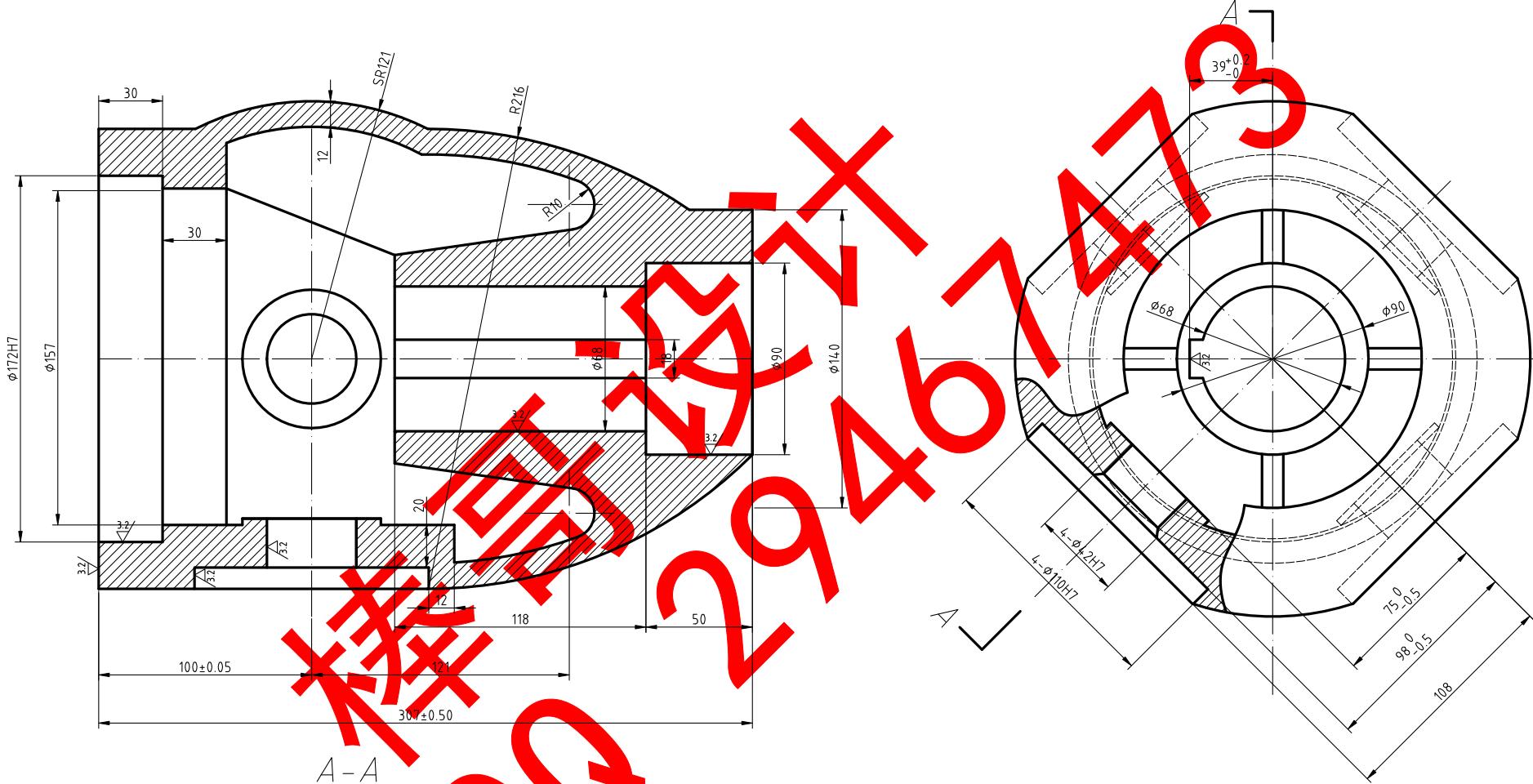


A1-叶轮座零件图

12.5/
其余:



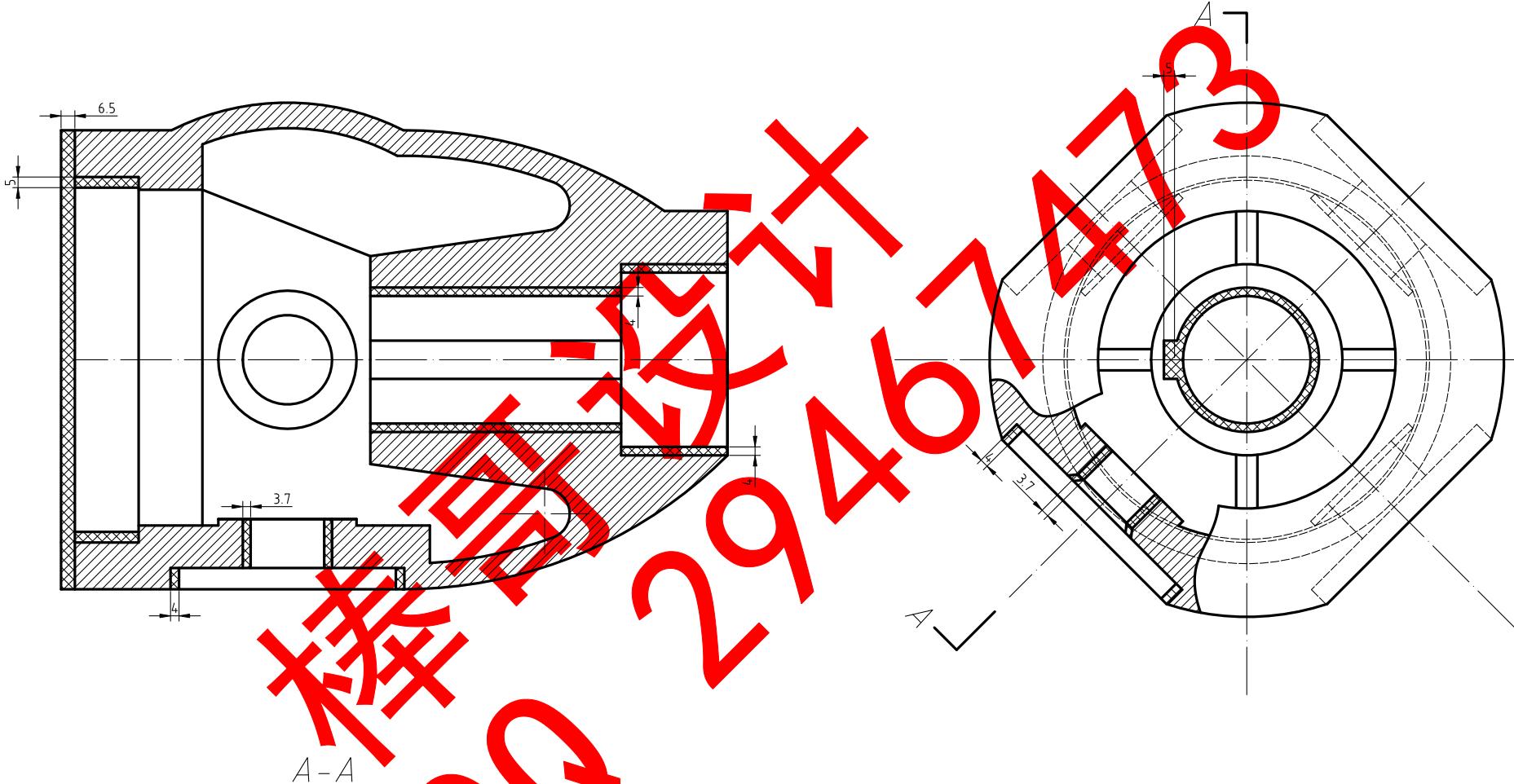
技术要求:

1. 在叶片装配前校正静平衡，在最大外圆上允差12克；
2. 孔的相互位置角度偏差不大于正负11°；
3. 同轴度不大于0.02mm

HT200				太湖学院	
标记	数量	分区	更改文号	年月日	比例
设计与基			标深化		
审核					
工艺			基准		
				共11张	第3张

A1-叶轮座毛坯图

12.5/
其余:



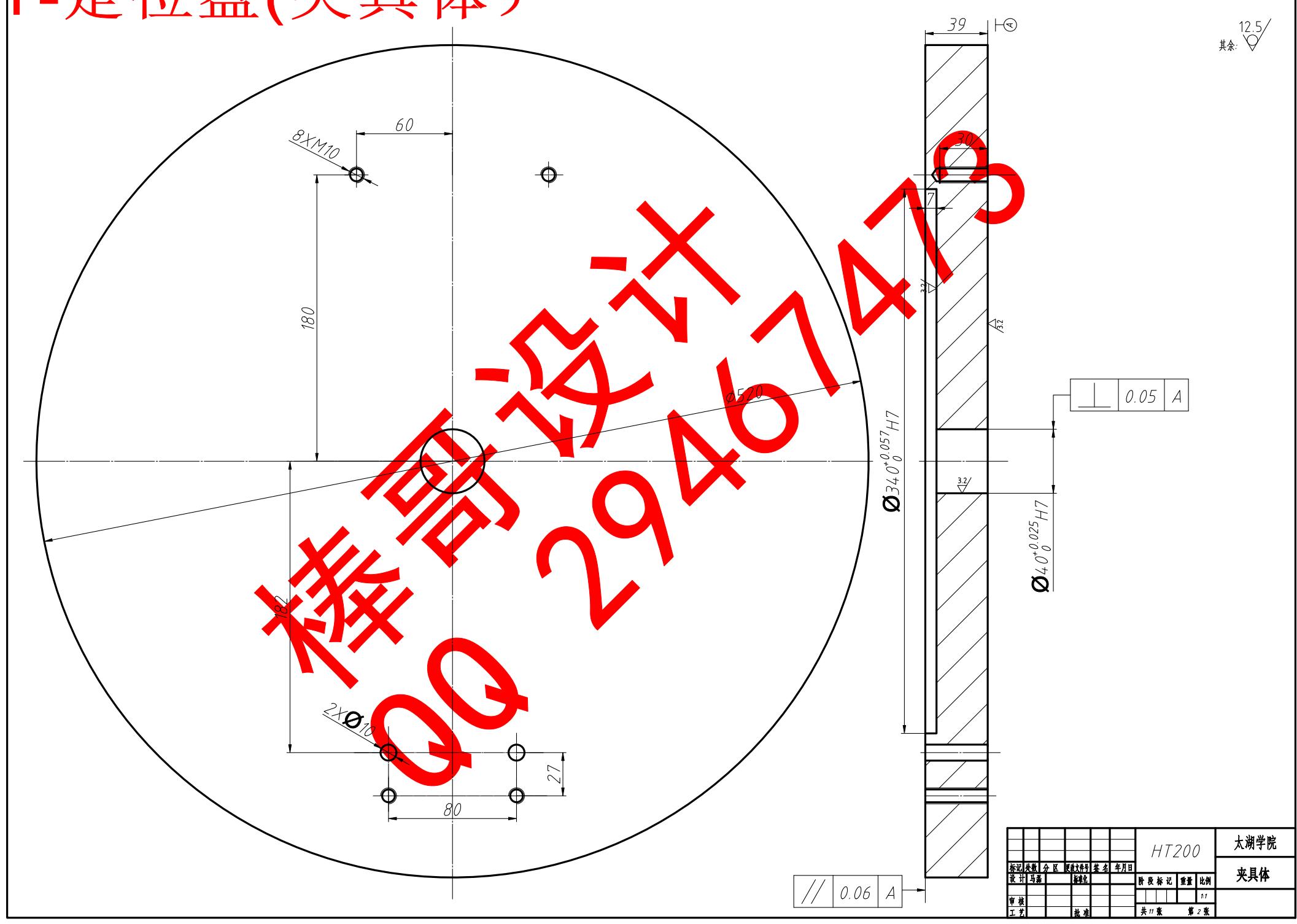
HT200				太湖学院	
标记	数量	分区	更改文号	年月日	比例
设计	与函		标淮化		1:1
审核					
工艺			基准		
				共11张	第4张

A0-车夹具装配图

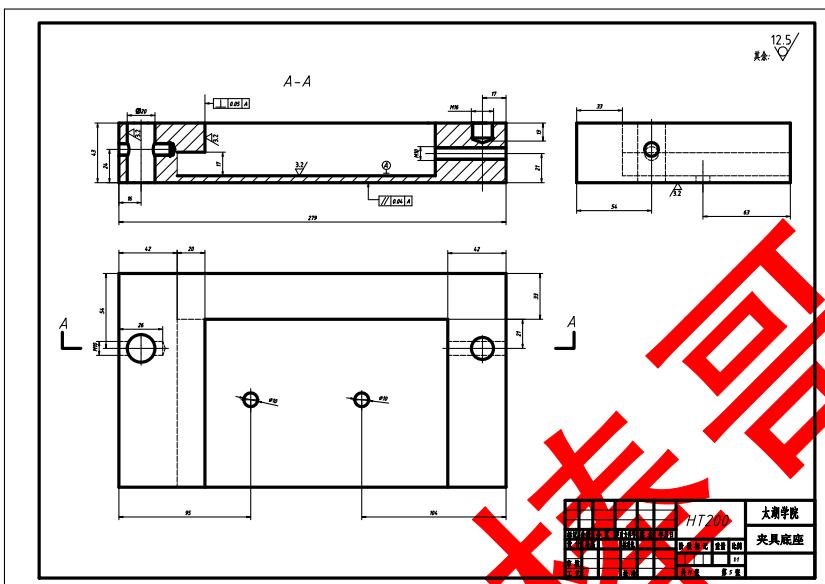
其余:

This technical drawing shows a cross-sectional view of a mechanical assembly. The drawing includes various parts labeled with numbers 1 through 21. Red markings are present: a large 'QQ' is written diagonally across the lower-left section; a large '2946' is written vertically along the right side; and several red 'X' marks are placed over specific components, notably near the top left and center. A dimension of $\varnothing 340H7/h6$ is indicated for a part at the bottom left. A dimension of $\varnothing 4112H7/h6$ is indicated for a part in the middle left. A dimension of 382 is indicated for a gap at the bottom left. A dimension of 153 is indicated for a gap on the right side. A dimension of $\varnothing 520$ is indicated for a large circular feature on the far left. A dimension of 10 is indicated for a gap on the far right. A dimension of 11 is indicated for a gap at the bottom center. A dimension of 12 is indicated for a gap at the bottom right. A dimension of 13 is indicated for a gap at the bottom left. A dimension of 14 is indicated for a gap at the bottom center. A dimension of 15 is indicated for a gap at the bottom right. A dimension of 16 is indicated for a gap at the bottom center. A dimension of 17 is indicated for a gap at the bottom right. A dimension of 18 is indicated for a gap at the bottom center. A dimension of 19 is indicated for a gap at the bottom right. A dimension of 20 is indicated for a gap at the bottom center. A dimension of 21 is indicated for a gap at the bottom right.

A1-定位盘(夹具体)

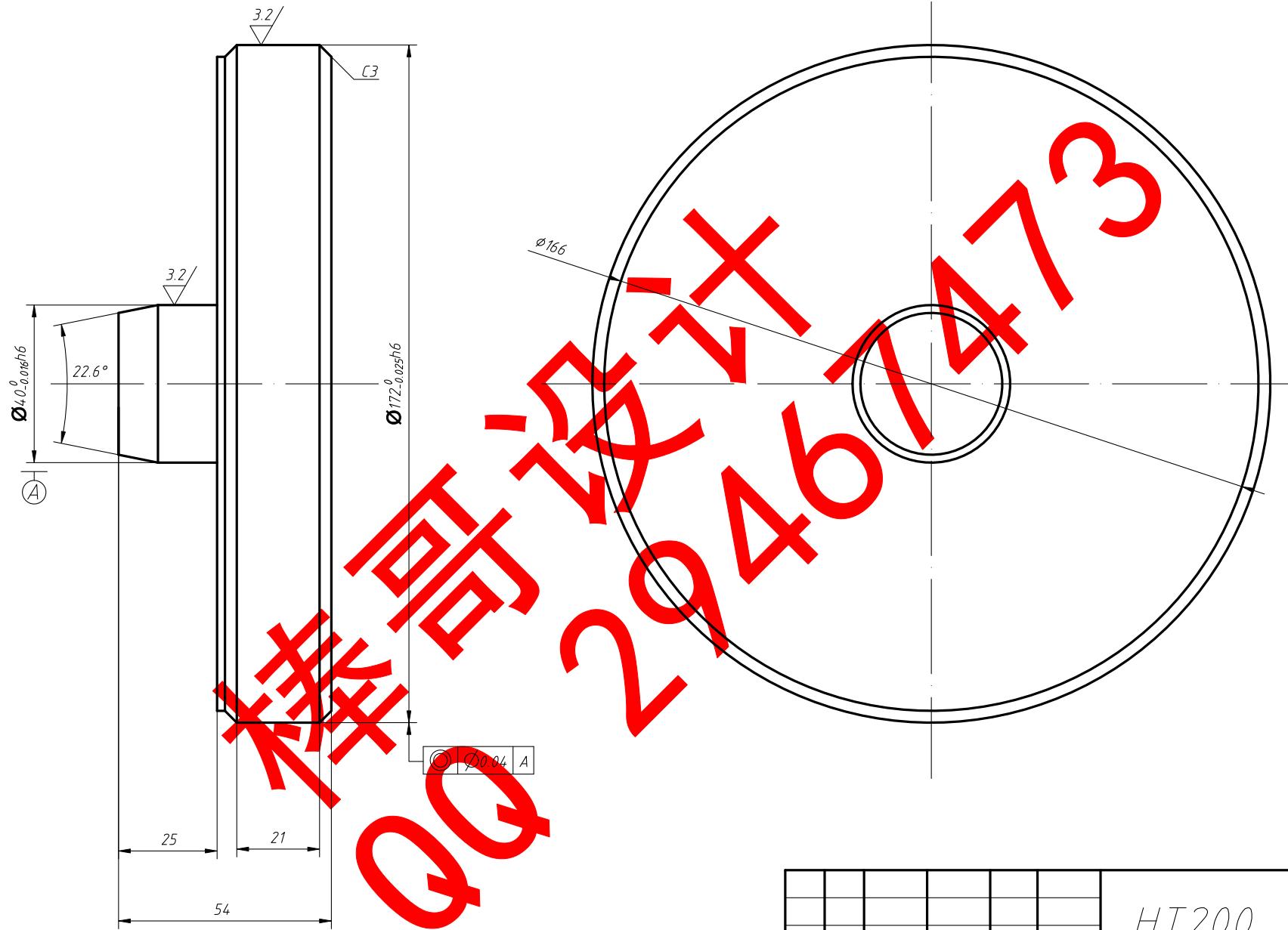


A2-叶轮座夹具底座



A3-定位短销

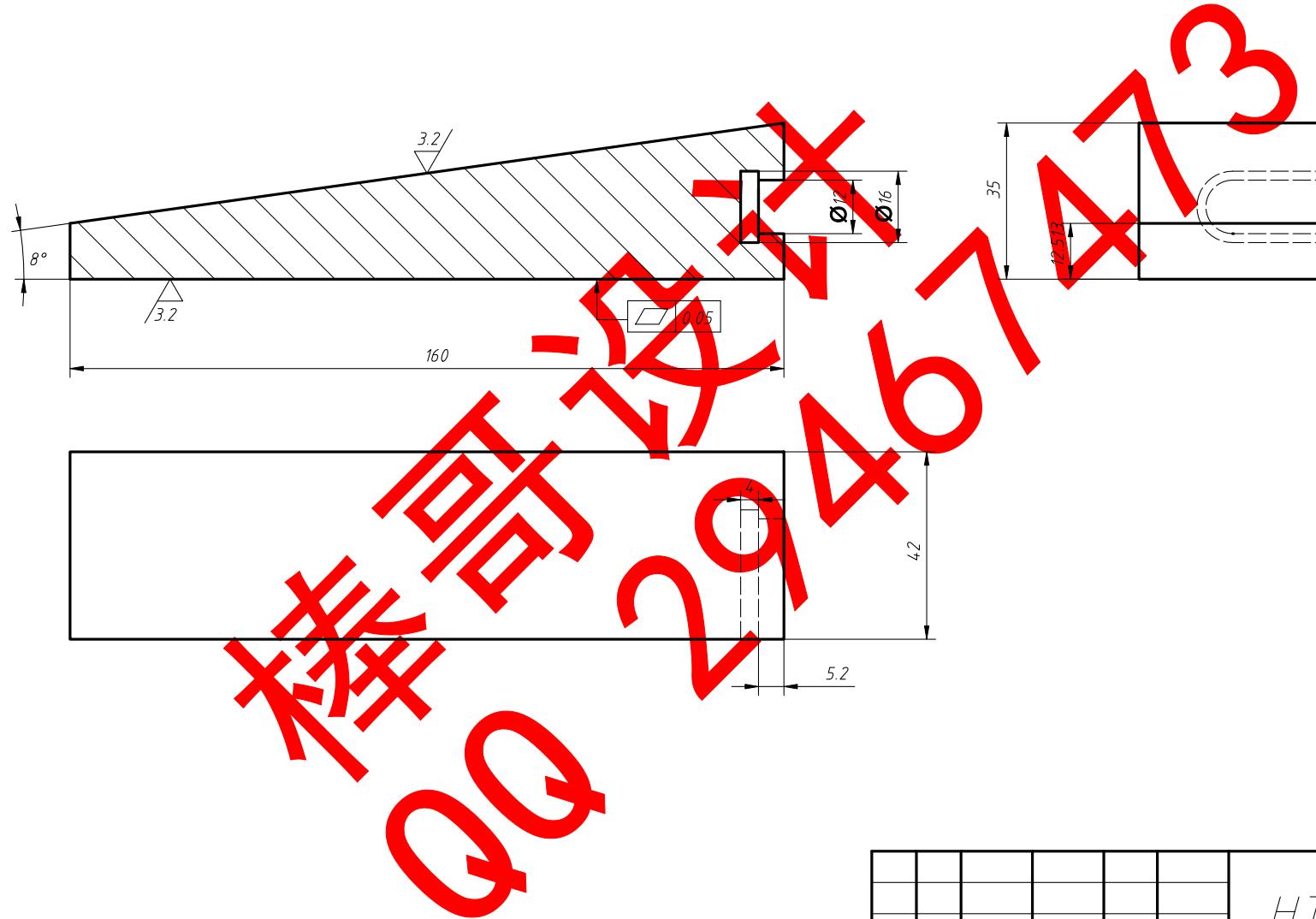
12.5



A3-叶轮座夹具斜楔A

12.5

其余：



A3-叶轮座夹具斜楔B



A3-叶轮座夹具压板



A3-叶轮座夹具支承管

